



E27 OMNIPRIME™ High Viscosity White Pre-Catalyzed Primer

E27 OMNIPRIME™ is a solvent borne, pre-catalyzed white primer. It is fast drying and easy to sand. E27 can be used in conjunction with KCI's E7 Series PRIZM™ White Pre-Catalyzed Lacquers as part of an interior wood finishing system. E27 is high viscosity and must be reduced 75% - 100% with lacquer thinner.

SUGGESTED APPLICATIONS

- Interior trim and millwork
- Household furniture
- General wood products

KEY PERFORMANCE FEATURES

- Easy sanding
- Fast dry
- Good filling properties
- Excellent flow and levelling
- Excellent MDF adhesion
- Chemical and moisture resistant

RELATED PRODUCTS

E7 Series PRIZM™ White Pre-Catalyzed Lacquers

PHYSICAL PROPERTIES

Available Sheens	n/a
Weight Solids	54% ± 2
Volume Solids	35% ± 2
Viscosity	10,000 – 12,000 cps
Specific Gravity	1.2000 @ 25°C ± 0.01 gms/cc
VOC	503 g/l
Typical coverage	10-12 m ² / ltr @ 1 mil dry

ADDITIONAL CHARACTERISTICS

Catalyzation	n/a
Pot-Life	n/a
Reduction	75-100% with T4409 Lacquer Thinner or for faster flash use T4424 Lacquer Thinner Fast
Retarder	n/a
Clean-up	CA4420 Gun Wash
Shelf-life	1 year from date of manufacture

Dry Times	
26°C (~78°F) 50% RH	
To Touch	5-10 minutes
To Sand	>30 minutes
To Stack/Pack	24 hours

Note: Drying times will decrease at higher temperatures/lower humidity and will increase at lower temperatures/high humidity

COATING PREPARATION – E27 OMNIPRIME™ requires 75% - 100% reduction with T4409 Lacquer Thinner or T4424 Lacquer Thinner Fast. Ensure that product is thoroughly mixed. Ensure all colourants have been mixed into solution prior to application, otherwise colour variations may occur.

SURFACE PREPARATION - Wood surface should be clean, dry and free from any oil or grease. Sand surface smooth with 150-180 grit sand paper. For easier primer application, seal routed MDF areas with a Katilac pre-catalyzed sealer or topcoat. Allow to dry 30-60 minutes at room temperature and sand coated areas with 240-320 grit sand paper, then apply E27 primer.

APPLICATION – This product is designed to be applied in ambient conditions of 12-32°C (~55-90°F) and below 50% relative humidity. Apply product in full uniform coats ideally applied at a rate of 4 to 5 mils wet. Coating should be thoroughly dried and sanded smooth before application of the topcoat. Sand with 240-320 grit professional finishing steared, silicon carbide sandpaper. Proper sanding is critical to produce a smooth finish and promote adhesion between the primer and the topcoat. Apply KCI's E7 PRIZM™ White Pre-Catalyzed Lacquers as per the instructions on the E7 TDS. Total film thickness of the finished system should not exceed 4 dry mils

SAFETY – During application, always wear eye protection, gloves and appropriate work clothing to minimize contact. Use a respirator and safety glasses at all times when spraying. Explosion proof ventilation is required with special consideration for enclosed or confined areas. Use caution when handling flammable liquids and eliminate sources of ignition and uncovered containers from the work place. Vapours formed from this product may travel or be moved by air currents and ignited by pilot lights, light switches, other flames, smoking, sparks, heaters, electrical equipment, static discharges or other ignition sources at locations distant from the product.

DISPOSAL - Disposal of chemicals and their solutions should be done according to local, provincial and federal regulations. Safety Data Sheets are available and should be consulted when handling products. These products are for industrial and professional use only; Application directions must be followed.

E27 OMNIPRIME™ High Viscosity White Pre-Catalyzed Primer (cont'd)

PERFORMANCE TESTING / FILM CHARACTERISTICS

All performance testing is based on a composite of ASTM, AWI, ANSI and KCMA Standards.

KCI's E27 OMNIPRIME™ High Viscosity White Pre-Catalyzed Primer is made from the same high-quality alkyd and amino resins found in KCI's pigmented pre-catalyzed topcoats. Using this product as a seal coat does not detract from the performance attributes of the overall system. See the technical data sheets for KCI's E7 Series PRIZM™ White Pre-Catalyzed Lacquers for detailed performance testing results.

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WARRANTY – Katilac Coatings Inc. warrants that its products are free from defects in manufacture for a period of one (1) year from date of purchase, if used prior to expiration date and applied and used in accordance with Katilac Coatings' most current published specifications applicable to such products. Katilac Coatings Inc. expressly disclaims all other warranties, express or implied, including the implied warranties of merchantability and fitness for purpose. Katilac Coatings Inc. disclaims all liability for incidental, consequential or indirect damages of any nature whatsoever. This warranty cannot be changed or modified whether by course of dealing, custom or trade or otherwise, unless agreed to in writing by Katilac Coatings Inc.



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