



## B7722 ORACLE™ Stain Enhancer

B7722 ORACLE™ Stain Enhancer is a pre-treatment that helps the penetration of NGRs, wiping stains and spray stains to yield deeper, richer colour development. B7722 is a clear solvent blend that is applied to bare wood, ideally using HVLP spray. It dries clear in less than a minute. Stains can be applied almost immediately.

### SUGGESTED APPLICATIONS

- Interior trim and millwork
- Cabinets and furniture
- General wood products
- Tight pore woods where stain penetration is difficult

### KEY PERFORMANCE FEATURES

- Fast dry
- Easy to apply
- Aids in stain penetration
- Helps to achieve much deeper, darker colours

### RELATED PRODUCTS

B7812 ORACLE™ Premium Wiping Stain Base  
B7655 ORACLE™ Classic Spray Stain Base  
T4421 ORACLE™ NGR Dye Stain Base



### PHYSICAL PROPERTIES

Viscosity 10-11" @ 25°C Ford 4  
Specific Gravity 0.9766 @ 25°C ± 0.01 gms/cc

### ADDITIONAL CHARACTERISTICS

Clean-up T4124 Acetone  
Shelf-life 1 year from date of manufacture

Dry Times  
26°C (~78°F) 50% RH  
To Touch 1 minute  
To Overcoat 5 minutes

Note: Drying times will decrease at higher temperatures/lower humidity and will increase at lower temperatures/high humidity

**SURFACE PREPARATION** - Wood surface should be clean, dry and free from any oil or grease. Sand surface smooth with 150-180 grit or sandpaper to ensure proper stain penetration and adhesion.

**APPLICATION** – B7722 ORACLE™ Stain Enhancer is applied by spray. Spray equipment should be operated at low volume / low pressure settings. Apply to sanded, bare wood. Do not over apply the product. Let dry 5 minutes prior to stain application.

**SAFETY** – During application, always wear eye protection, gloves and appropriate work clothing to minimize contact. Use a respirator and safety glasses at all times when spraying. Explosion proof ventilation is required with special consideration for enclosed or confined areas. Use caution when handling flammable liquids and eliminate sources of ignition and uncovered containers from the work place. Vapours formed from this product may travel or be moved by air currents and ignited by pilot lights, light switches, other flames, smoking, sparks, heaters, electrical equipment, static discharges or other ignition sources at locations distant from the product.

## B7722 ORACLE™ Stain Enhancer (cont'd)

### PERFORMANCE TESTING / FILM CHARACTERISTICS

Due to a wide variety of wood, application methods and surface preparations, it is highly recommended that the complete system be tested for appearance, adhesion and compatibility prior to full scale production.

B7722 ORACLE™ Stain Enhancer has been specifically formulated to be used in conjunction with KCI stains & dyes. If products from other manufacturers are used, the system should be thoroughly tested prior to production and is not the responsibility of Katilac Coatings Inc.

**DISPOSAL** - Disposal of chemicals and their solutions should be done according to local, provincial and federal regulations. Safety Data Sheets are available and should be consulted when handling products. These products are for industrial and professional use only; Application directions must be followed.

**WARRANTY** – Katilac Coatings Inc. warrants that its products are free from defects in manufacture for a period of one (1) year from date of purchase, if used prior to expiration date and applied and used in accordance with Katilac Coatings' most current published specifications applicable to such products. Katilac Coatings Inc. expressly disclaims all other warranties, express or implied, including the implied warranties of merchantability and fitness for purpose. Katilac Coatings Inc. disclaims all liability for incidental, consequential or indirect damages of any nature whatsoever. This warranty cannot be changed or modified whether by course of dealing, custom or trade or otherwise, unless agreed to in writing by Katilac Coatings Inc.



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