

PRODUCT : 6OW098G30
DESCRIPTION : Waterborne coat and coat for interiors
USE: Furniture and accessories in general
APPLICATION SYSTEM : spray

PHYSICAL-CHEMICAL CHARACTERISTICS

SPECIFIC WEIGHT: 10.321 ± 0.100 (lbs/gal at 68°F) or 1.030 ± 0.010 (g/cc at 68° F)
WEIGHT SOLIDS: 30% ± 1
VOLUME SOLIDS: 28% ± 1
VISCOSITY: 65" ± 6 (Zhan#4 at 68° F)
VOC (material) : 0.57 lbs/gal or 67.96 g/l
VOC (coating) : 1.76-1.89 lb/gal or 210.92-225.9 g/l
VOC Ratio: 2.44- 2.72 lbs VOC/lbs Solids
HAPS Ratio: 0.22- 0.24 lbs HAPS/lbs solids

PRODUCT PREPARATION

6OW098G30 100 parts by volume **or** weight
WATER 0 – 20% parts by volume **or** weight

APPLICATION CHARACTERISTICS

COVERAGE: 180sqft/gal (1mil dried)
NUMBER OF COATS: 1-2-3 max.
THICKNESS: 3 - 5 wet mils
DRY TIME:
at 68° F and 65 r.h.(6wet mils)

Minimum time

DUST FREE: 40-50 minutes
TOUCH DRY: 60-90 minutes
STACKABLE: 8-12 hours
SANDABLE: 3 hours

SHEENS AVAILABLE : 10-30-60

GENERAL FEATURES

6OW098G30 is a self sealer for interior furniture, characterized by good hardness, excellent transparency, good chemical resistances, fast drying time, good definition of the pore, and it is easy to apply. It is ready to use or it can be diluted with water up to 20%. For spraying application spray guns can be used, with nozzles 1,8-2,0 mm and 2-3 bar of pressure.

The cleaning of the surfaces coated with waterborne product must be done with neutral detergents (therefore not based on acids, ammonia or bleach), not abrasive and without solvents; particularly, avoid the use of products containing alcohol or acetone

NOTE: for a correct use of waterbased products, please remember that:

1. The products are extremely influenced to the climate variations: low temperatures and/or high relative humidity values extend the drying times.
2. Do not apply at temperature below 59° F.
3. Do not apply above relative humidity of 84% without moving air and good ventilation.
4. If you use applications plants used also with solvent products it is necessary to proceed to an accurate cleaning with water before using them with waterbased products.
5. In applications by brush use synthetic bristles.
6. Do not throw residues in the sewage system.

SHELF LIFE: 12 months in original sealed containers.

STORAGE: Store at temperature over 41° F not higher than 104° F Keep from freezing.

Company Information: SIRCA S.p.A. has a quality system certified by DNV according to standard UNI EN ISO 9001/2008

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The informations provided in this sheet are based on the best of our knowledge and experience. The final result is under the the full responsibility of the user who, before using the product, must check that it meets his requirements in terms of safety, application equipment, material of the substrate to be coated and environmental conditions.

Sirca's technical and commercial network is at your complete disposal to deal with any question regarding how to correctly apply and use our products.